



Official Distribution Partner

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tico 731

tico 732





	Electronic Counters	Electronic Counters
Key specs	 Small, compact in DIN size: 24 x 48 mm 5 different versions: Totalizing counter, Timer, Tachometer, 2-channel position indicator and Counter with differential mode 8-digit LCD- or 6-digit LED-display Different supply voltages available: independent of mains supply with lithium battery 12-24 VDC supply, 12-250 VAC/VDC Programmable count input for voltage signal or contact Frequency 7,5 kHz or 30 Hz RESET: reset input with contact KEYLOCK: locking of the reset key UL Certified 	 > Multifunctional counter series, used as totalizing and preset counter, tachometer, time counter, shift or batch counter > DIN size: 48 x 48 mm > 6-digit, high contrast LED display or reflective LCD display > Bi-directional multifunctional counter > Various voltage supplies: 12-24 VDC; 115 VAC or 230 VAC > 1 or 2 presets > Input frequency up to 5 kHz > Freely adjustable prescaling > Programmable keyboard lock > Easily programmable via front button keypad > UL Certified
Fields of applica- tion	 > Totalizing > Produced quantity counting > Production counting > Length measuring (in combination with encoder) > Small machinery > Packaging machines > Crimping machines > Speed monitoring and position monitoring 	 > Display and control unit in any automation and machinery application > Packaging machines > Wood processing machines > Assembly and handling small machines > Conveyor and transportation automation > Small milling and grinding machines > Laboratory equipment > Speed monitoring and position monitoring
Verticals	 > Factory automation > Process industry > Machine building 	 > Factory automation > Process industry > Machine building > Food and beverages

tico 772/773/774





	Electronic Counters		Electronic Counters	
Key specs	 Multifunctional, universally app counter, time counter, tachomer counter DIN size: 48 x 48 mm Type 773: with USB interface, 2 line; 6- and 6-digit display Four different backlight colou Easy to operate Input frequency up to 60 kHz Easy installation via plug-in terms 3 presets UL Certified 	ter, 2-shift counter and batch type 774: with RS232 interface rs with adjustable backlighting	 > Preset counter > DIN size: 48 x 48 mm > Most simple handling > Input counting frequency up to > Various VAC and VDC input volt > Different display types: reflect or red digits > 2-line; 5- and 6-digit display > 1 or 2 relays > Counting frequency up to 60 kf > Easy installation by pluggable > UL Certified 	tages ive LCD, transmissive LCD black Hz
Fields of applica- tion	 > Display and control unit in any automation and machinery application > Packaging Machines > Ceramic production machinery > Food and beverages industry machinery > Wood processing machines > Assembly and handling small machines > Conveyor and transportation automation > Small milling and grinding machines > Laboratory equipment 		 Display unit in any automation Packaging Machines Conveyor and transportation a Small milling and grinding mathematical structures Laboratory equipment 	nutomation
Verticals	Factory automationMachine building	> Process industry> Food and beverages	Factory automationMachine building	> Process industry> Food and beverages

tico 735A	Self-Powered Counter 750
Process Indicators	Self-powered Counters
 Process indicator for AC/DC Voltage, DC Process and as a general display DIN size: 48 x 96 mm "Awesome" 18 mm high digit LED display with 2 colours programmable 90-264 VAC, 20-50 VAC/VDC Up to 2 relays Optional Communication interface RS 485 With 4-20 mA analog output UL Certified 	 Simple, innovative and cost effective ATEX certification for Gas Fully customizable product according customer application No power supply required Extreme shock and vibration resistant Most compact design of its class: 36.5 mm mounting depth and 28 mm diameter Suitable for all fluid media types: water, gas, etc. Applicable as for preventive maintenance tool for counting cycles of an equipment or tools Easy and fast field installation Fraud protection Various communication protocols applicable: NAMUR, HART, MBUS, Wireless
 Display unit for Process Automation Control panels Laboratory equipment Pharmaceutical processing machines" 	 > Electronic consumption data acquisition in custom gas meters for areas exposed to explosive hazards > Gas meters > Systems for preventive maintenance
 Process Automation Chemical Food and beverages 	 > Factory automation > Water and fluids metering > O&G
635 AC mini "iw"	634/635 DC mini "i"
063580	000341
Electromechanical Counters	Electromechanical Counters
 Small AC voltage counter (50 and 60Hz) 6-digit Without reset function Small mounting dimensions Low power consumption Easy to install Protection class IP 66 	 Incremental totalizing counters 6- or 7-digit Various DC versions Without reset function Type 634: high magnetic resistance Type 635: high shock stability Low power consumption Standard electrical connections Suitable for PCB mounting Machine-solderable and washable (type .1 and .3) Protection class IP65, IP66 Models with extended temperature range available
 Various machines Electrical machine installations 	 > Small machines > Gaming > Petrol stations
 Factory automation Machine building 	 Factory automation Machine building

Electronic / Self-powered / Electromechanical

635 AC/DC mini "i" DIN







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	Electromechanical Counters	Electromechanical Time Counters
Key specs	 > Totalizing counters > 6- or 7-digit > Various AC, DC and AC/DC versions > Without reset function > Low power consumption > DIN-rail attachment > Wide voltage range > Screw-type terminals 	 > Time counters > Standard cutout size 37x24mm > 7-digit > 5 - 30 VDC > Without reset function > Best-in-class mounting depth of 44mm > Fully sealed - IP 67 > Wide temperature range > Low power consumption > Standard electrical connection - 6,3mm [1/4""] male blade
Fields of applica- tion	 Switches or any counts measuring in switch cabinet installations Electrical machine installations Elevators 	 > Agricultural vehicles and machines > Diesel generators > Compressors > OHV's
Verticals	> Factory automation> Machine building	 > Factory automation > OHV > Machine building > Agriculture > Medical
	633 DC mini "h"	633 AC mini "h"
_	Electromechanical Time Counters	Electromechanical Time Counters
Key specs	 > Time counters > 6- or 7-digit > High shock resistance > Without reset function > Small dimensions > Low power consumption > Standard electrical connections > Suitable for PCB mounting > Type 0633.0 machine-solderable and washable > Protection class IP 66 	 > Time counters > 6-digit > 24, 115, 230 VAC > 50, 60 Hz > Without reset function > Small dimensions > Low power consumption > Quiet operation > Protection class IP 66
Fields of applica- tion	 Machine / Working hours measuring Dialisys machines Small OHV's Agriculture vehicles 	 Machine / Working hours measuring Electrical machinery
Verticals	 > Factory automation > OHV > Machine building > Agriculture > Medical 	> Factory automation> Machine building

633 DC mini "i" DIN	891 DIN
Electromechanical Time Counters	Electromechanical Time Counters
 > Time counters > 7-digit > Various DC versions > Without reset function > Low power consumption > DIN-rail attachment > Low power consumption > Screw terminal connection > Suitable for switch cabinet installation > Snap-on attachment for 35 mm (0.20 in) DIN-rail 	 Time counters 7-digit Without reset function DIN dimensions: 24 x 48 mm; 48 x 48 mm and 72 x 72 mm via adapter frames Easy-to-read display Screw-type terminal connections UL Certified
 Machine / Working hours measuring in switch cabinet installations Electrical machine installations Elevators 	 Compressors Electrical machines Crimping Machines Injection Moulding Machines
 Factory automation Machine building 	 > Factory automation > Machine building > Elevator
891 "Surface"	853
. a c c c a Breall	(ELEES)
Electromechanical Time Counters	Electromechanical Counters
 Surface mounting or DIN-rail attachment See 891 type 	 > Totalizing counter > Surface mounting > Various VAC and VDC versions > 6-digit > Button reset, key reset > Simple installation
 Machine / Working hours measuring in switch cabinet installations Electrical machine installations Elevators 	 > Production lines > Automation applications where built-in version is not suitable > Packaging machines > Crimping machines
 Factory automation Elevator Machine building 	 Factory automation Machine building Process industry

Electromechanical

464-468







	Electromechanical Counters	Electromechanical Counters
Key specs	 > 4-, 6- or 8-digit display > Various VAC and VDC versions > With manual/electrical reset or without reset > Plugs into modular system 400 > Can be combined with other counters in the Modular System 400 > Convenient for service > Easy maintenance through plug-in system > UL Certified 	 > Totalizing counters > Small mounting dimensions > 4-, 5-, 6- or 7-digit display > Various VAC and VDC versions > AMP connector connection > Button reset or without reset > Simple installation > UL Certified
Fields of applica- tion	 > Production lines > Packaging machines > Crimping machines 	 > Production lines > Packaging machines > Crimping machines > Coffee machines
Verticals	 > Factory automation > Machine building > Process automation 	 Factory automation Machine building Process industry
	864-868	478





	Electromechanical Time Counters	Electromechanical Time Counters
Key specs	 > 4-, 6- or 8-digit display > For front panel mounting > VAC and VDC versions > With manual/electrical reset or without reset > Simple installation > Convenient for service > Various front panel sizes > UL Certified 	 Time counters 6-digit, button reset 7-digit without reset Various AC and DC versions Manual reset, key reset or without reset Simple installation Can be combined in the modular system 400 Easy maintenance
Fields of applica- tion	 > Production lines > Packaging machines > Crimping machines 	 > Electrical cabinets > Electrical machines > Crimping Machines
Verticals	 > Factory automation > Machine building > Process automation 	> Factory automation> Machine building

446-447	886-887
Electromechanical Preset Counters	Electromechanical Preset Counters
 Subtracting preset counters 3- or 5-digit Various VAC and VDC versions Button, electrical or key reset Plugs into modular system 400 Preset constantly visible Simple installation Easy maintenance 	 Adding preset counters 3- or 5-digit Various VAC and VDC versions Button, electrical or key reset Preset constantly visible Front panel mounting Simple installation via screw attachment Easy maintenance
 Production lines Packaging machines Crimping machines" 	 > Production lines > Packaging machines > Crimping machines
 Factory automation Machine building 	 Factory automation Machine building
Process industry"	 > Process industry
Process industry" 486-487	> Process industry 651 Pulse Scaler
 > Process industry" 486-487 Electromechanical Preset Counters > Adding preset counters > 3- or 5-digit > Various VAC and VDC versions > Button, electrical or key reset > Plugs into modular system 400 > Preset constantly visible > Simple installation 	> Process industry 651 Pulse Scaler
> Process industry"	 > Process industry 651 Pulse Scaler Electronic Pulse Scalers Programmable pulse scaling factor up to 2047:1 NAMUR generator input DIN-rail attachment PNP transistor output Can be used as pulse shaper

Colibri 490

101/103/301/309





	Mechanical Counters (With Magnetic Actuation)	Mechanical Counters
Key specs	 Contactless counting 6- or 7-digit Actuation by a magnet or Iron Small dimensions Easy installation Protection class IP 65 Without reset function Maintenance-free operation Applicable as for preventive maintenance tool for counting cycles of an equipment or tools 	 Small mechanical revolution and stroke counters 4- or 5-digit Revolution counter with transmissions: 1:1, 1:10 Actuation left or right and both directions available Surface or flush mounting Available with or without case Without reset function
Fields of applica- tion	 Crimping machines Stamping tools Counting of moving pistons at end positions Various application where counting is needed via contactless actuation and without electric power 	 > Small handling machines > Production assembly hand operated presses > Circuit breakers > Coffee-machines > Various measuring and counting devices
Verticals	> Factory automation> Machine building	 > Factory automation > HV circuit breakers > Machine building
	125	225
	Mechanical Counters	Mechanical Counters

Key specs	 Revolution and stroke counters 4- or 5-digit Miniature size Transmission ratio 1:1 or 1:10 Actuation left or right and both directions available Surface mounting With button reset Protection class IP 50 Size: 53 x 45 x 35 mm 	 Revolution, length and stroke counters Approved for length counting by the PTB (German Federal Institute für Physics andTechnology) 6-digit display (m/dm or m/cm) Large digits, 6.5 mm high With button reset Counter with suspension device Adjustable counterweight Size: 132 x 69,2 x 74,2 mm
ields of pplica- on	 Small handling machines Production assembly hand operated presses Various measuring and counting devices Piece and/or stroke counting for punches or presses Length measuring of cables, foils, fabrics, metals, bands, ropes, paper, etc. 	 > Various length measuring and counting devices > Length measuring of cables, foils, fabrics, metals, bands, ropes, paper, etc. > Production assembly hand operated presses > Piece and/or stroke counting with quantity setting for punches or presses
'erticals	> Factory automation> Machine building	> Factory automation> Machine building

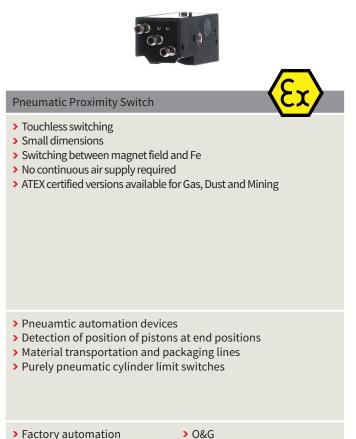
150	205/110/111/312
	Meter 1 dm
Mechanical Counters	Mechanical Counters
 Revolution counter, transmission ratio 1:10 6-digit Robust and durable design Length counter, transmission ratio 1:2, stroke counter, transmission ratio 1:1 Actuation on both sides, right or left and both directions Surface mounting With button reset Size: 80 x 45 x 43,5 mm 	 Type 205: Length measuring counters Type 110/111: Revolution counters Type 312: Stroke counters 7-digit display Large 8 mm digits Actuation on both sides and both directions With key reset Size: 132 x 69,2 x 74,2 mm
 Small handling machines Production assembly hand operated presses Various measuring and counting devices Piece and/or stroke counting for punches or presses Length measuring of cables, foils, fabrics, metals, bands, ropes, paper, etc. 	 > Various length measuring and counting devices > Length measuring of cables, foils, fabrics, metals, bands, ropes, paper, etc. > Production assembly hand operated presses > Piece and/or stroke counting with quantity setting for punches or presses
 Factory automation Machine building 	> Factory automation> Machine building
250	ENM UN/Tampons
Mechanical Preset Counters	Automatic Numbering Machines
 Preset revolution, length and stroke counters 5-digit Large 6,5 mm (0.3 in)-high digits Robust and durable design Transmission ratios 1:1, 2:1, 1:5 Large and easy operated preset buttons Button reset, secured against accidental operation Actuation on both sides 	 > Universal self-inking numbering machines > Automatic version: numbers change automatically in 8 different settings: repeat, consecutive, 2-, 3-, 4-, 5-, 6- and 12-times repeat > Manual version: number change is done by operator manually by a lever > Different fonts and digit sizes available > Available in plastic or full metal versions > Inking tampons with durable and high quality ink
 > Surface mounting > Size: 132 x 69,2 x 74,2 mm > Various length measuring and counting devices > Length measuring of cables, foils, fabrics, metals, bands, ropes, paper, etc.» Production assembly hand operated presses > Piece and/or stroke counting with quantity setting for punches or presses 	 > Document numbering in offices or production facilites > Identifying processed documents - orders, job tickets, WIP cards, despatch sets, shipping documents, etc.

Mechanical

	Pneumatic Totalizing Counter	Miniature Timer and Reset Module
_	Pneumatic Counters	Pneumatic Timers
Key specs	 Pneumatic counters Pneumatic totalizing counters 6 or 8-digit display Versions for flush and surface mounting Manual, pneumatic or without reset Hose coupler M5 or rapid-fit connector Simple installation Maintenance-free operation ATEX certified versions available for Gas, Dust and Mining 	 Preset timers in various time ranges Convenient setting of preset value by rotary knob Preset and remaining time values continuously visible Precise time preset 0.2 s to 300 s DIN dimensions and optional for DIN-rail mounting Maintenance-free operation Hose coupler M5 or rapid-fit connector Pressure-independent No continuous air supply required ATEX certified versions available for Gas, Dust and Mining
Fields of applica- tion	 > Quantity counting > Order and daily production value recording > Packaging unit control > Dosing and filling (resins, liquids, powders, etc.) > Production assembly hand operated presses 	 > Pneumatic applications with fully automatic time control > Automatic door control units for passengers vehicles > Time control with manual intervention > Industrial transportation systems (eg. for fine powders also with combustion risk) > Oil and gas areas > Dosing and filling (resins, liquids, powders, etc.)
Verticals	 > Factory automation > O&G > Food & Beverages industry > Chemical 	 > Factory automation > O&G > Food & Beverages industry > Railway > Chemical

	Preset Counter	Preset Timer
	Pneumatic Preset Counters	Pneumatic Preset Time Counters
Key specs	 > Preset totalizing counters > 3- or 5-digit > Adding or subtracting versions > Convenient button setting > Preset constantly visible (in adding mode) > 2 - 8 bar > Hose coupler M5 or rapid-fit connector > Front panel installation > Button and pneumatic reset, automatic reset > Integrated pneumatic reset > ATEX certified versions available for Gas, Dust and Mining 	 > Preset time counters > 3 or 5-digit display > Seconds and Minutes versions > Preset values continuously visible > Hose coupler M5 or rapid-fit connector > Integrated pneumatic reset > Optional automatic reset > Convenient button setting > Maintenance-free operation > ATEX certified versions available for Gas, Dust and Mining
Fields of applica- tion	 Pneumatic fully automatic control systems Industrial transportation systems (eg. for fine powders also with combustion risk) Oil and gas areas Dosing and filling (resins, liquids, powders, etc.) Chicken vaccination devices 	 > Pneumatic applications with fully automatic time control > Clock generator > Time control with manual intervention > Compressors > Paint spaying machines > Industrial transportation systems (eg. for fine powders also with combustion risk) > Oil and gas areas > Dosing and filling (resins, liquids, powders, etc.)
Verticals	 > Factory automation > Railway > Food & Beverages industr > O&G > Chemical" 	 > Factory automation > O&G > Food & Beverages industry > Chemical

Pneumatic Proximity Switch



- > Food & Beverages industry
- > Chemical

Accessories



General

- > Various sizes to fit different types of counters
- > Robust measuring wheels with various materials and sizes
- > Covers lockable with key or knob
- > Different materials and sizes of levers to fit all types of stroke counters and application
- > Stroke levers: For mechanical stroke lever counter applications
- > Measuring wheels: Conversion of lengths to rotations
- Covers: For mounting of counters and improving IP

