



CAUTION:



Upon applying air system may start automatically.

NOTES:

Clean dry non lubricated air to be used.
Timers should never be adjusted while in operation. Pressures should not exceed timer specification.

These circuits have been designed as a concept/theory only. It is your responsibility to ensure that these details comply will all safety standards and regulations. We cannot accept responsibility for its application. Pneumatic cylinders have been used to illustrate output functionality only. Schematic diagrams shown here may vary from actual parts supplied, although functionality will remain the same.

Impulse Automation Limited	Date: 13th May 2014 Document: DWG001	REVISION	4
<p>Title: Pneumatic Single Shot and Repeat Cycle Timing Circuits with Clock Timers</p> <p>www.impulseautomation.co.uk sales@impulseautomation.co.uk</p>		Author: Robert Dunn	