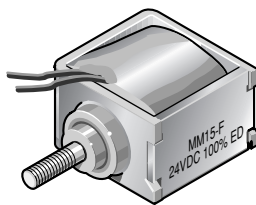


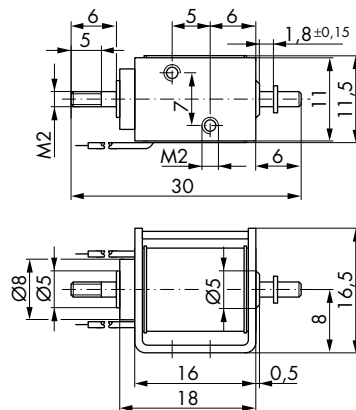
# MM Series Linear Solenoid Push and/or Pull Type

MM	05	- F -	24 V DC	100 % ED	Order specifications
MM					Linear solenoid
					Design type
	05				Combination solenoid <sup>1)</sup>
	15				Combination solenoid with spring return <sup>1)</sup>
					Coil terminals
		F			Flying leads (10 cm standard length)
			24		Nominal voltage (standard voltage) <sup>2)</sup>
				100 % ED	Perm. duty cycle under air cooled conditions (LK)

<sup>1)</sup> Pull and thrust type  
<sup>2)</sup> Other DC voltages are available on request.



Weight:  
 Complete solenoid: appr. 12.5 g  
 Armature: appr. 2 g  
 Standard: 24 V DC  
 Flying leads: 10 cm  
 Insulation class: E (max. permissible temperature = 120 °C)

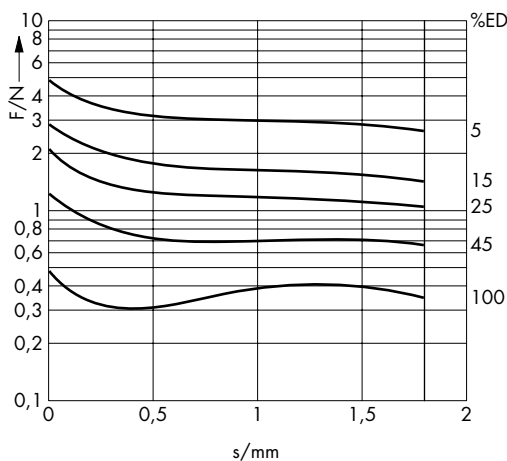


Service-free armature bearing (DU bearing) for maximum durability

Dimensions given with armature in fully home position  
 → Direction of stroke

	100	45	25	15	5	% Perm. duty cycle (ED) <sup>3)</sup>
	1,8	3,7	6,8	10,5	26,3	W Nominal coil power P <sub>n</sub>
	7				3	ms Actuation time (ED)

<sup>3)</sup> If solenoid is mounted directly onto a flat metal surface of at least 100 cm<sup>2</sup>, the duty cycle can be extended up to 1.3 x nominal rating



Force vs. Stroke diagram  $F = f(s)$   
 - - - spring force 0.06 N/0.12 N

Force measured when operating in horizontal position, at 90 % rated voltage and with winding at operating temperature without return spring

stroke  $s = 0$  corresponds to armature in fully home position

**Impulse Automation Limited**  
**United Kingdom**  
**Company Registration 665193**

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